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SCHOOL CLOTHING – PART. 4 - SHIRTS

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School clothing — Part 4: Shirts



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School clothing — Part 4: Shirts

1 Scope

This part of this African Standard covers the requirements for the materials for, and the sizes, make, packing, packaging, sampling, care and labelling for school shirts for boys and girls.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ARS 1568-1, *School clothing — Part 1: General requirements for school clothing*

ISO 4915, *Textiles — Stitch types — Classification and terminology*

ISO 2859-1, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*

ISO 4916, *Textiles — Seam types — Classification and terminology*

3 Definitions and abbreviations

For the purposes of this standard, the definitions given in ARS 1568-1 and the following definitions shall apply.

make

a systematic assembly and attachment of garment component parts

size

a specific set of dimension for a manufactured article especially clothing

size designation

the numerical value, in centimetres, of the circumference of the neck of the intended wearer

trims

narrow fabric generally used for the purpose of decorating or adorning furnishing **fabrics** or clothing, but often fulfilling a utilitarian function

4 Materials

4.1 Outer material

The outer material shall be of the required fabric that complies with the relevant requirements given in table 1 of ARS 1568-1. (The note to 4.1 of ARS 1568-1 shall also apply.)

The colour(s) of the dyed fabric shall be an acceptable match to the required colour(s) as agreed upon between the purchaser and the supplier.

4.2 Supplementary materials and components

The supplementary materials and components shall comply with the relevant requirements laid down in 4.2 of ARS 1568-1.

5 Style, size and make

5.1 Style

The shirts shall be for boys or for girls, as required, shall be of a jacket style with open fronts, and shall be of one of the types described below, as required.

5.1.1 Tie (lounge) type (always worn with a tie)

The collar shall be semi-stiff with stand and fall. The bottom of the shirt may be straight or shaped, as required, provided the front length equals the back length measurements given in Table 1. The sleeves shall be long.

5.1.2 Dual-purpose type (worn with a tie or as an open-neck shirt)

The collar shall be a one-piece sports type collar with point stiffeners. The bottom of the shirt shall be straight. The shirt may have long or short sleeves, as required.

5.1.3 Sports type (open-neck shirt)

The collar shall be a one-piece sports type collar. The bottom of the shirt shall be straight. The sleeves shall be short.

5.2 Size

The shirts shall be supplied in one (or more) of the size designations given in column 2 of Table 1, as required, and their measurements, determined in accordance with 6.2 of ARS 1568-1, shall conform to the appropriate values given in columns 3 to 9 (inclusive).

Table 1 — Size range for shirts (for guidelines)

1	2	3	4	5	6	7	8	9
Age	Size designation	Finished garment measurements						
		Collar length	Chest/bust	Back length	Sleeve length		Cuff	
					Long	Short	Length	Width
4	27	28	72	47	55	6	18	6
5-6	29	30	80	53	59	7	18	6
6-7	30	31	84	55	62	7	18	6
7-8	31	32	86	58	66	7	20	6
8-9	32	33	90	59	67	8	20	6
9-10	33	34	94	61	68	8	20	6
11	34	35	96	65	73	8	20	6
12	35	36	98	66	74	10	23	6
14	36	37	102	68	82	12	23	6
14H	37	38	106	71	85	13	23	6
15	38	39	110	72	85	14	23	6
15H	39	40	114	74	87	15	26	6
16	41	42	118	76	90	15	26	6
16H	42	43	120	76	91	15	26	6
17	43	44	122	76	92	15	26	6
17H	44	45	124	76	93	15	26	6
18	45	46	126	76	94	15	26	6

5.3 Make

5.3.1 General

The relevant requirements for garments given in 4.3 of ARS 1568-1 shall apply.

5.3.2 Fronts

The fronts shall be plain. The left front shall have a patch pocket and the front edges shall be as described in 5.3.2.1 or 5.3.2.2, as relevant. The buttonholes and buttons shall be equidistantly spaced at positions 15 mm from the front edges.

5.3.2.1 Tie type

The facings shall be grown on and of finished width at least 30 mm, and may be cut with the selvedge. Laid-on fronts shall have a width of at least 30 mm.

5.3.2.2 Dual-purpose and sports type

The front edge shall fold to the neck point; the turn-in shall be at least 70 mm wide at the bottom, and may be cut with the selvedge.

5.3.3 Backs

The backs shall be plain and may have a double yoke at the shoulders.

5.3.4 Collars

5.3.4.1 Tie type and dual-purpose type

The collar shall be top fused with fusible interlining (see 4.2.1 of ARS 1568-1).

5.3.4.2 Sports type

The collar shall be top fused with fusible interlining or, alternatively, interlined with a fully shrunk interlining (see 4.2.1 of ARS 1568-1).

5.3.5 Sleeves

5.3.5.1 Long sleeves

The sleeves shall have a single cuff lined with outer material and interlined with fusible interlining or, alternatively, interlined with a fully shrunk interlining (see 4.2.1 of ARS 1568-1). The cuff shall fasten with a button and buttonhole.

5.3.5.2 Short sleeves

Short sleeves shall have a hem of finished width at least 20 mm.

5.3.6 Pockets

Pockets shall be of the patch type, turned in, hemmed (see 5.3.8), and securely tacked at each end of the mouth.

5.3.7 Buttonholes

All buttonholes shall be of the shirt type with a bar at each end, and of such length as to acceptably accommodate the relevant buttons.

5.3.8 Stitches and seams

5.3.8.1 General

All sewing shall be in accordance with ISO 4915 and ISO 4916.

ARS 1568-4:2017(E)

5.3.8.2 Number of stitches

The number of stitches per 10 cm (for seams) shall be 40 ± 4 throughout.

6 Sampling

Sampling shall comply with ISO 2859-1.

7 Packing Packaging, care-labelling and marking

The requirements of Clause 5 of ARS 1568-1 shall apply.

8 Inspection

Inspection shall be done in accordance with Clause 6 of ARS 1568-1.

Annex A
(normative)

Notes to purchasers

The following requirements shall be specified in tender invitations and in each order or contract:

- a) the type and colour(s) of the outer material (see 4.1);
- b) whether the shirts are for boys or for girls (see 5.1);
- c) the type of shirt (see 5.1);
- d) in the case of tie type shirts, whether the bottoms shall be straight or shaped (see 5.1.1);
- e) in the case of dual-purpose type shirts, whether long or short sleeves are required (see 5.1.2);
- f) the size designation(s) required (see 5.2); and
- g) in the case of tie type shirts, whether front edges shall be grown on or laid on (see 5.3.2.1).

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